MATERIAL SAFETY DATA SHEET

1.PRODUCT NAME Ink Jet Ink

Katun PN: 56455

Product Name: HP PRO X451 INK CTG YLW 6.6K NA

Supplier of the SDS Katun Corporation 7760 France Avenue South, Suite 340 Minneapolis, MN 55435 Tel: 952-941-9505 / Emergency Phone Number: (Chemtrec) 800-424-9300

2.INGREDIENTS (%wt)

Diethylene Glycol, CAS #111-46-6 25% Pigment Mixture, Proprietary <10% Balance is water and minor ingredients. PEL OR TLV

No workplace exposure limits No workplace exposure limits

3.PHYSICAL PROPERTIES

Boiling Point: > 110 CSpecific Gravity: 1.1Vapor pressure: 14mm Hg @ 20 CVapor density: 3.1 (estimate)Solubility in water: miscibleFreezing Point: below 0C Appearance and odor: black, cyan, magenta, or yellow liquidVolatile Organic Compounds (VOC) content 20g/L

4.FIRE AND EXPLOSION DATA

Flash point: > 120 C Autoignition temp.: > 230 C Extinguishing media: water, dry chemical, carbon dioxide, and foam Unusual fire and explosion hazards: none

5.REACTIVITY DATA

Stability (conditions to avoid): Stable Hazardous polymerization: will not occur Incompatibility: none Hazardous decomposition products: none

6.HEALTH HAZARD DATA

Threshold limit value: none Dermal irritation: irritating Eye irritation: irritating Expected route of entry: skin contact, eye contact, and ingestion Acute health hazards: Oral – Ink LD 50 > 2000mg/kg estimate Dermal – Ink LD 50 > 2000 estimate Mutagenicity: non-mutagenic Listed carcinogen: none

7.FIRST AID

Skin: wash thoroughly with soap and water for 15 minutes. Eyes: flush immediately under running water for 15 minutes. Oral: ingestion of ink may result in gastric disturbances. Dilute with water. Get medical attention.

8.SPILL AND DISPOSAL INFORMATION

Steps to be taken in case of spill or leak:

Avoid runoff to sewers and bodies of water.

Wear appropriate equipment.

Absorb with suitable absorbent materials.

Clean up by scrubbing with soap and water. Collect cleaning waters, or remove contaminated soils.

Place in proper containers.

Waste disposal information:

Small quantities may be treated in aerobic water treatment systems. Larger quantities may be incinerated or landfilled in accordance with all applicable federal, state, and local laws.

Disposal method:

Discarded product is not hazardous waste under RCRA, 40 CFR 261.

9.SPECIAL PROTECTION INFORMATION

No ACGIH TLV or OSHA PEL assigned. Minimize exposure in accordance with good hygiene practice. Ventilation: Use ventilation adequately to maintain safe levels.

Protective clothing: Gloves, apron and arm covers to avoid skin contact. Wear chemical goggles.

10.REGULATORY INFORMATION

All components listed in TSCA Inventory or exempt under 40 CFR 723.5 SARA: no reactive hazard, no pressure hazard, and no fire hazard. DOT/IATA: not regulated by DOT 49 CFR or IATA California Proposition 65: no listed chemical Massachusetts Substance List: no listed chemical New Jersey Right to Know List: no listed chemical Pennsylvania Hazardous Substance List: diethylene glycol

11.LABEL INFORMATION

May cause eye irritation if splashed into eye. May cause skin irritation.

12.TRANSPORTATION REGULATION

Non-regulated by Department of Transportation